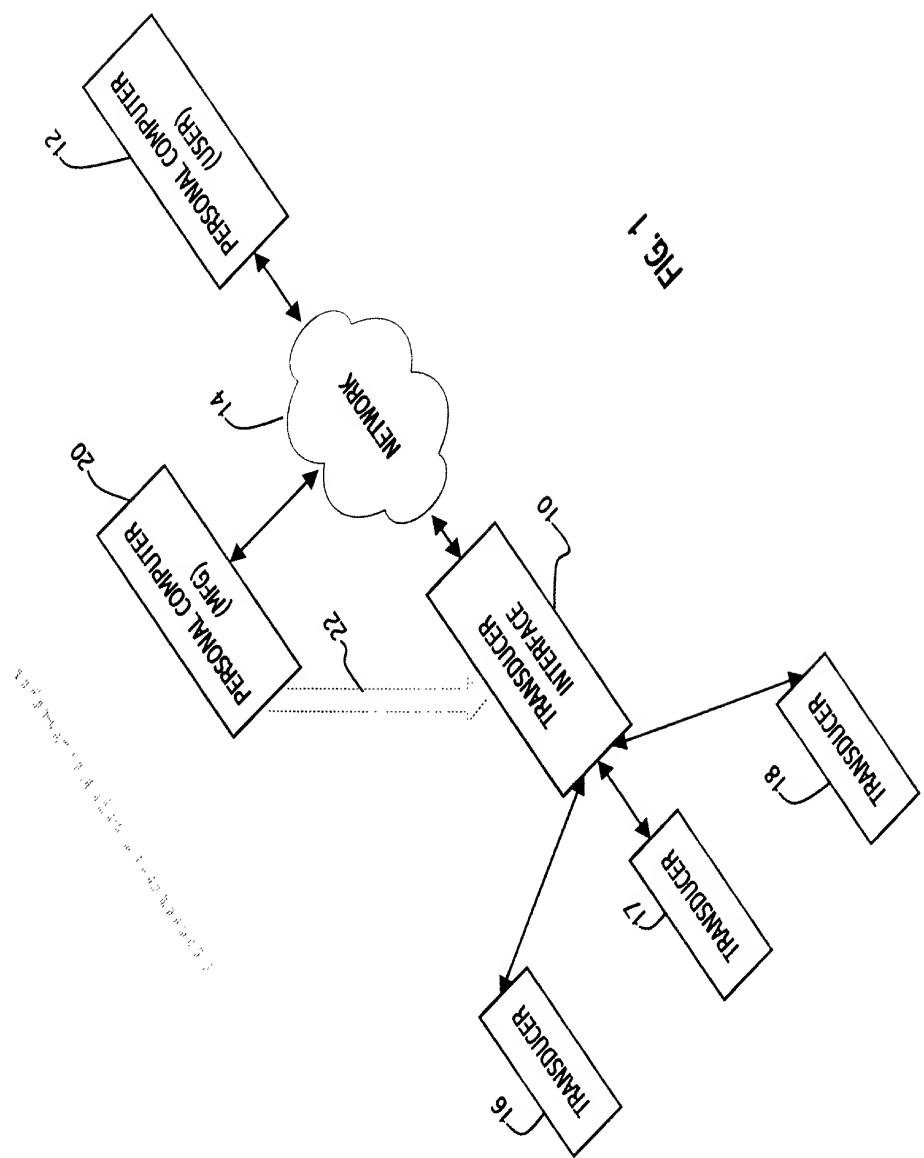


۱۶۵



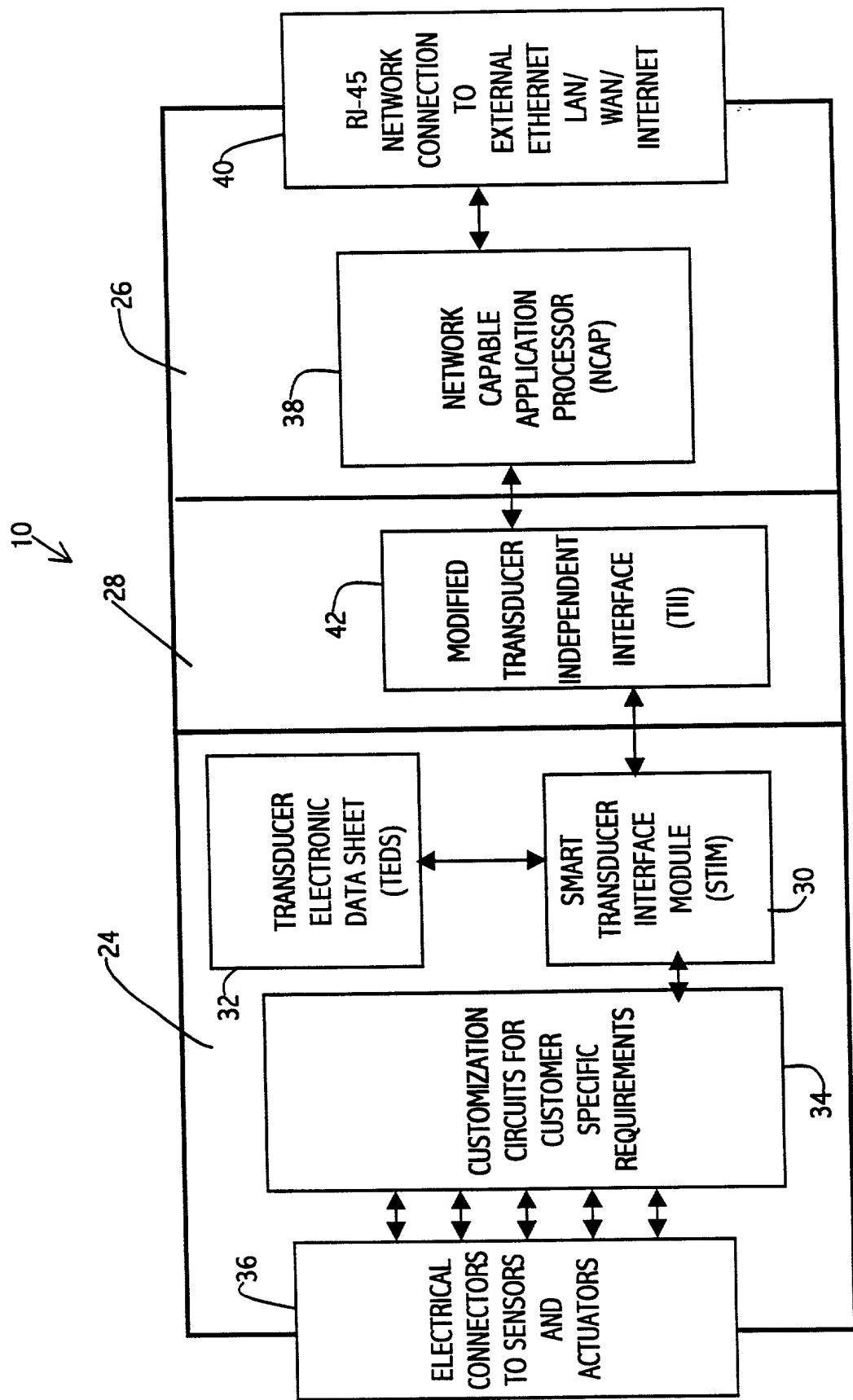


FIG. 2

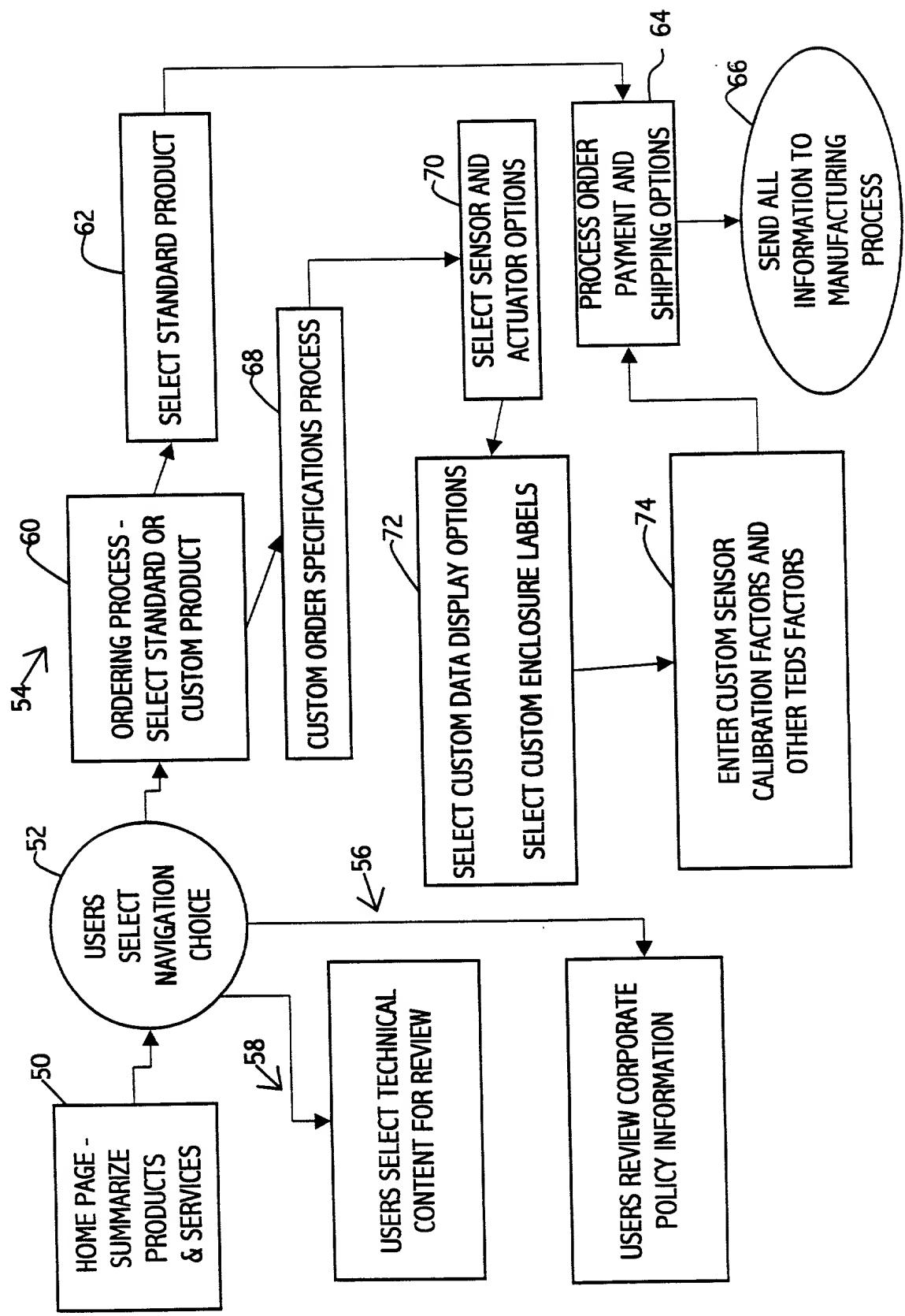


FIG. 3

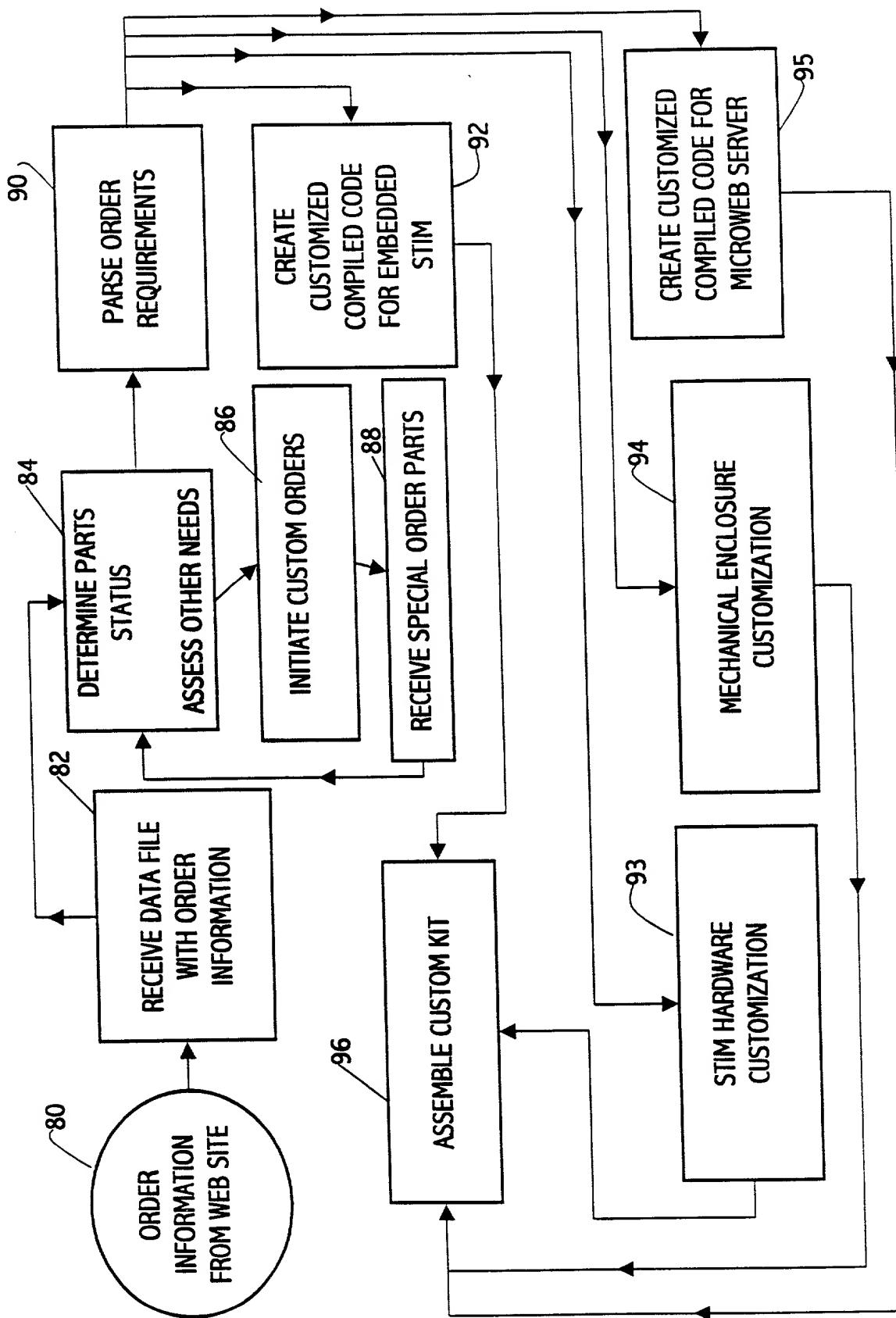


FIG. 4

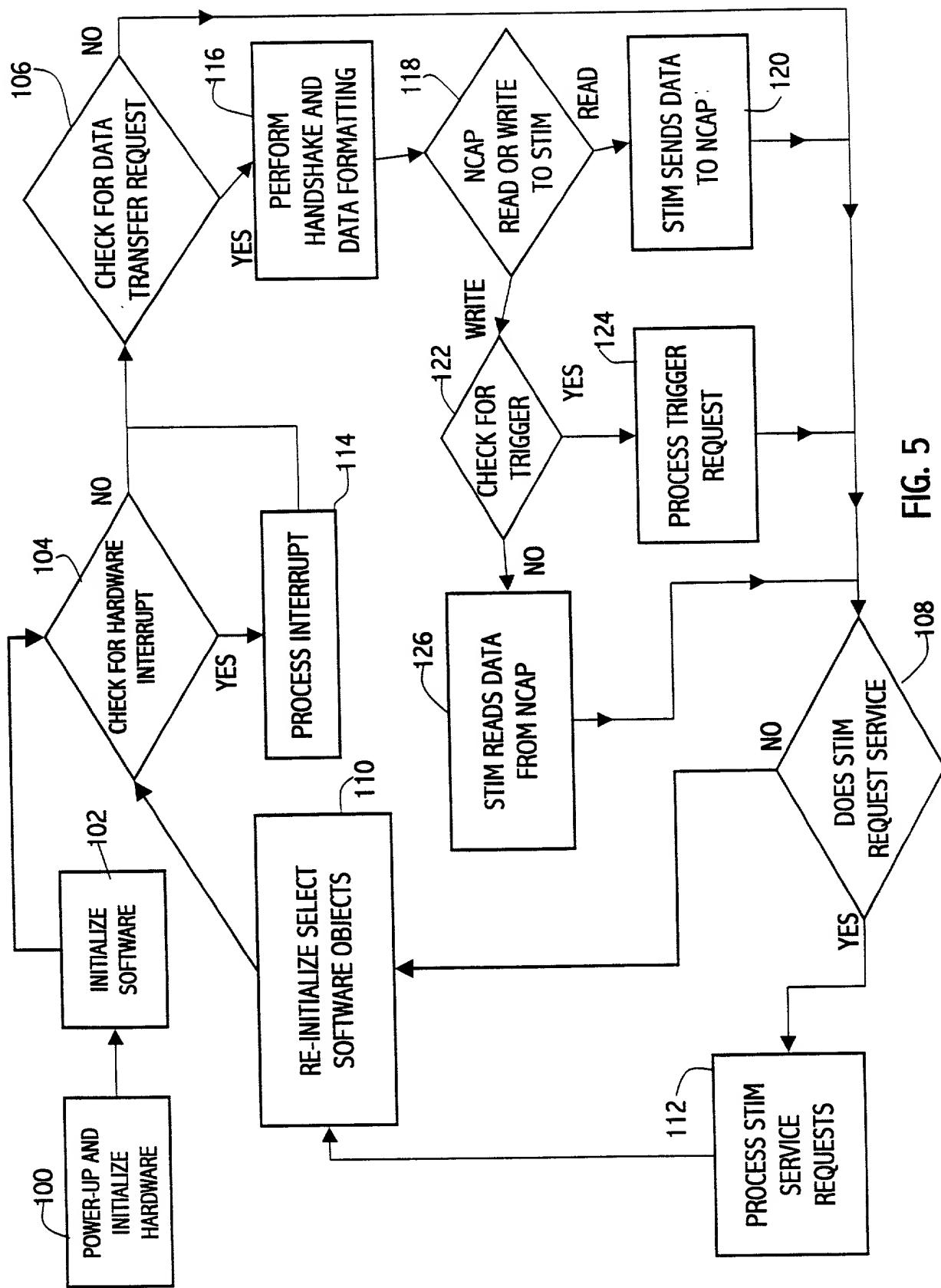


FIG. 5

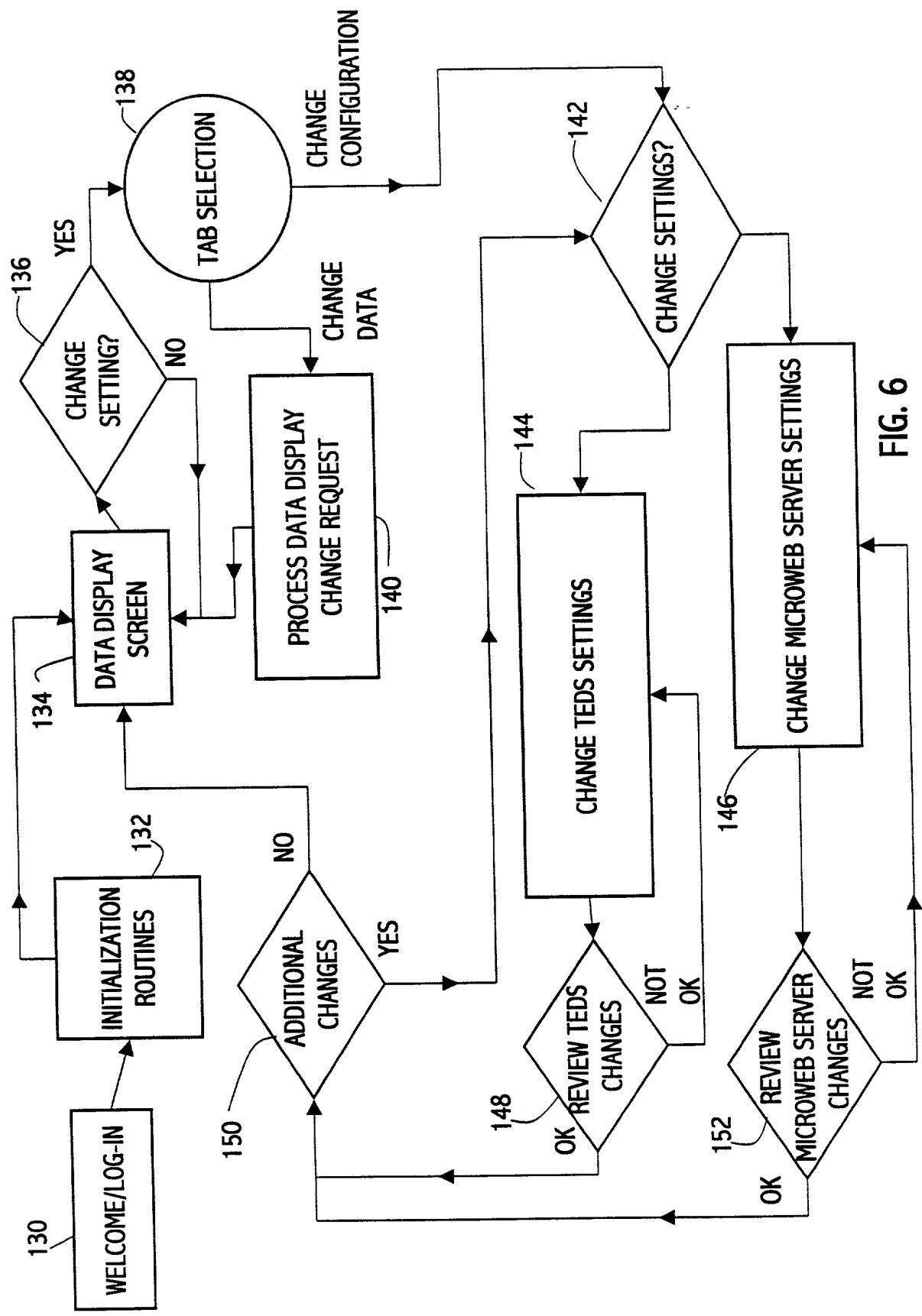
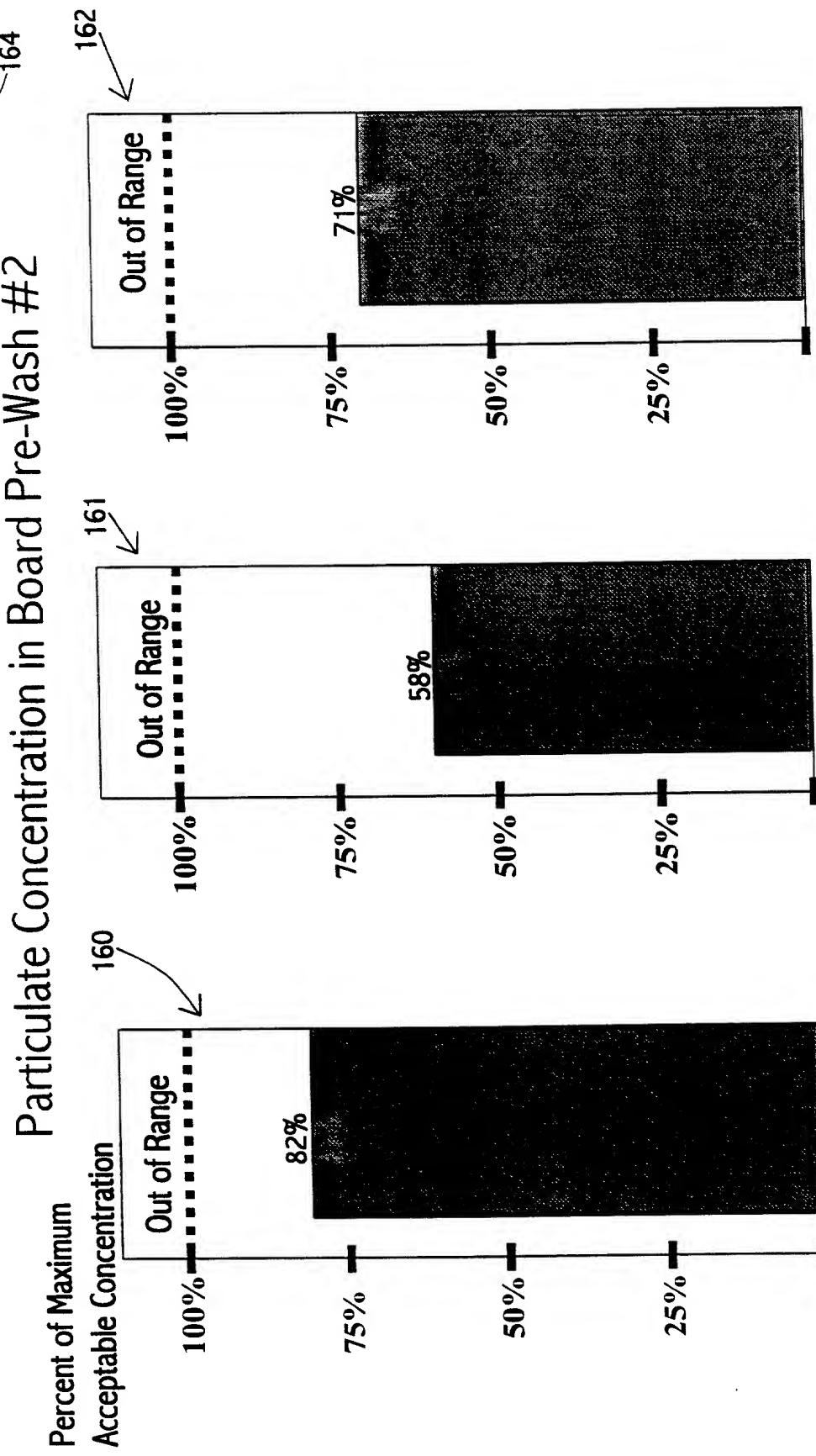


FIG. 6

Change Bath B Display Change Bath C Display Change Final Bath Display Change Update Interval



Final Bath - Acme Particle
Sensor 427 S/N 0482

Bath C - Acme Particle
Sensor 427 S/N 0481

Bath B - Acme Particle
Sensor 427 S/N 0480

FIG. 7

TIME	TC#84 - TEMP. AT ENTRY	TC#85 - TEMP. IN MID-TUNNEL	AMBIENT REL HUMIDITY
14:50	52 C	82 C	45%
14:55	51 C	81 C	44%
15:00	48 C	81 C	42%
15:05	46 C	82 C	41%
15:10	43 C	83 C	42%
15:15	44 C	84 C	43%
15:20	44 C	85 C	44%
15:25	45 C	85 C	45%
15:30	46 C	84 C	46%
15:35	47 C	84 C	47%
15:40	48 C	83 C	48%
15:45	49 C	82 C	49%
15:50	49 C	83 C	49%
15:55	50 C	82 C	48%

Change TC#84 Display Change TC#85 Display Change Rel. Humidity Display Change Update Interval

168

Board Dryer Temperature Profile

166

170



CLICK BUTTON TO ACTIVATE AUXILIARY HUMIDITY EXHAUST FAN

FIG. 8

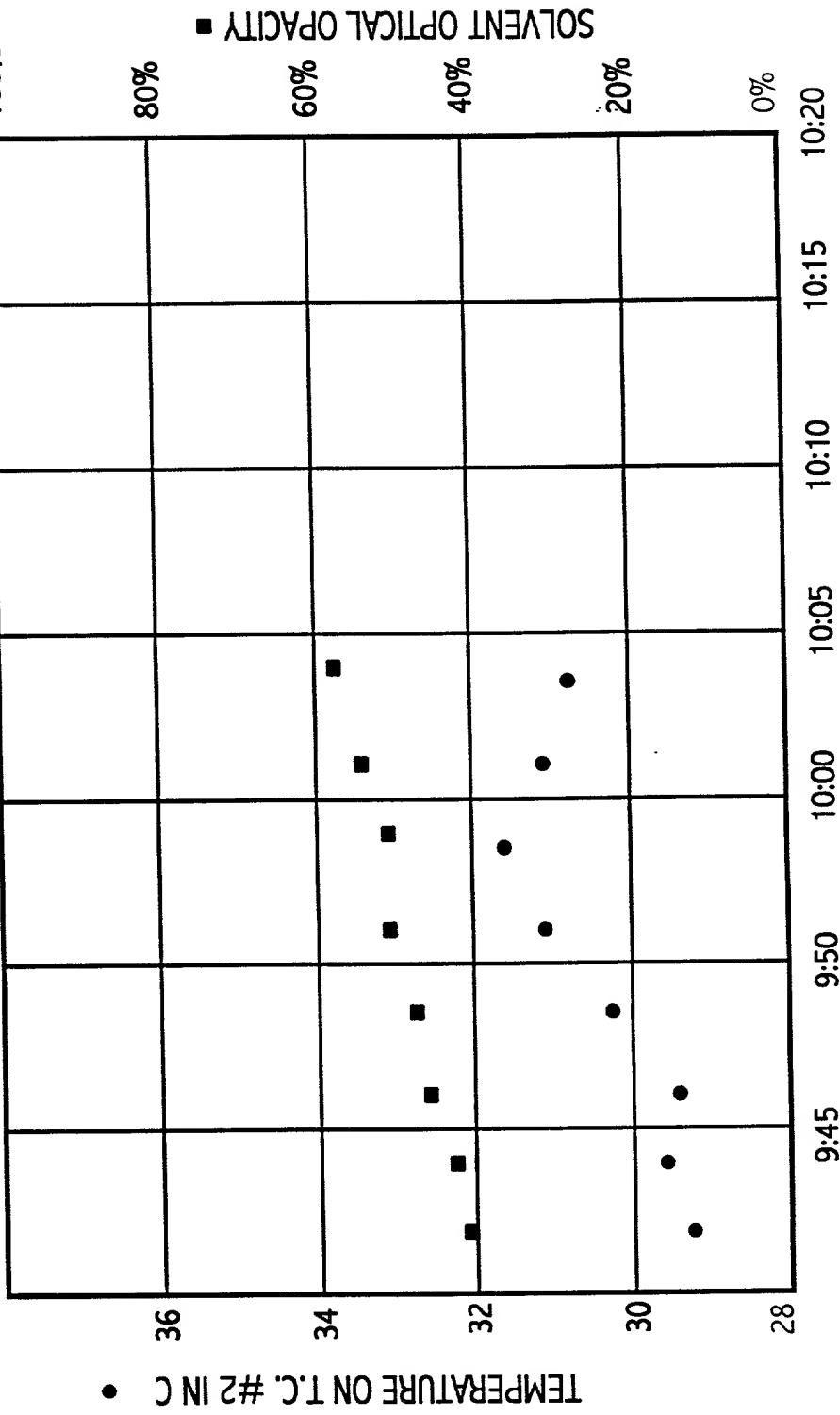
CHANGE TIME SCALE CHANGE TEMPERATURE SCALE CONFIGURE T.C. #2 CONFIGURE SOLVENT OPACITY SENSOR

174

BOARD CLEANING VAT #3 - FLUX CONTAMINATED

172

171



• TEMPERATURE ON T.C. #2 IN C •

FIG 9